

ABYSS ® ASG Online Syngas Analyser

Description - The ABYSS Syngas NDIR and TCD gas analyser series is designed for continuous and simultaneous monitoring of primary syngas constituents CnHm, CH4, CO2, CO, O2 and H2. Fitted with on **board BTU calculation**, the ABYSS ASG syngas fulfils the requirements of medium to large scale coal or biomass gasification or pyrolysis, off-gas from steel and iron plant, Blast furnace, Coking, Converter, Direct Iron Ore Smelting Reduction, Endo & Exo Gas Generators for heating treating. It is based on the micro-flow type non-dispersive infrared (NDIR) method for CH4 and CO, CnHm, CO2, and uses a Thermal Conductivity Detector (TCD) for H2 and O2.

Highly durable to harsh process conditions - The ABYSS Syngas 19"inch rack mount enclosure fitted with LCD screen, safety filter and built-in flowmeter enables efficient continuous measurement of up to 6 gases in emissions and process gas. An automatic built-in gas diluter reduce instruments recovery time in case of high and unstable gas concentrations. The ABYSS analysers are built, calibrated and factory tested in Belgium and certified C.E. by Ankersmid Sampling BVBA.

ABYSS ® ASG

High Performance Online Syngas Monitoring



CO₂ CnHm

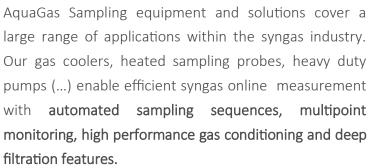
ABYSS ® **Key Features**

- Proprietary infrared single beam Micro-Flow NDIR and TCD detectors
 - RS 232 serial comport for real-time data download to external PC or laptop as text file,
- Cost-effective Syngas online monitoring solutions
- Fully automatic standalone system for fast, accurate and reliable analysis of primary biogas constituents
- Keyboard / LCD display interface for configuration & calibration •

- Online monitoring of up to 6 gases simultaneously with cross interference compensation
- 19 inch rack mount enclosure
- Stainless steel connectors for gas inlet/outlet and zero air inlet ports, Built-in Sampling Pump and flowmeter
- Dual CEMS (2 streams simultaneously) and multiplexed (up to 4 streams) systems empowering cost efficient multipoint monitoring
- PFA and PTFE gas path

Syngas Monitoring System

When sampling gas from gasification process, pyrolysis, off-gas from steel plant or blast furnace (...) the use of a **dedicated sampling system** is necessary to ensure application specific and reliable sample preparation.







ABYSS ® Specifications

| | INTEGRATION | GAS | MODELS | APPLICATIONS | |
|----------------------|------------------------------------|---------------------------------|--------|---------------------|--|
| Dimensions | 19inch rack mount unit | CnHm, CH4, CO2, CO, O2 and H2 | ASG800 | Syngas | |
| Weight | 432x420x132mm wxhxd | CH4, CO2, CO, O2 and H2 | ASG700 | Syngas | |
| | 12kg | | | | |
| Flow | 0.7 to 1.2 lpm | CH4, CO2, CO and H2 | ASG600 | Syngas | |
| Response time | TD+T90 < 15s (NDIR) | CH4, CO2, CO and O2 | ASG500 | Syngas | |
| Warm- up time | 5 min | | | , 0 | |
| inlet pressure | 2kPa - 50kPa | CO2, CO, and O2 | ASG400 | Syngas | |
| Interface | LCD display + keyboard | CO and CO2 | ASG300 | Syngas | |
| Output | RS232 / 4-20mA / dry contact alarm | | | | |
| Power supply | 240 VAC 50 +/-1Hz | CO and O2 | ASG200 | Syngas | |
| Operating conditions | Temp 0-50C Pressure 86-108kPa | Single gas | ASG100 | Syngas | |
| | Humidity 5-85% non-condensing | CnHm - CH4 - CO2 - CO - O2 - H2 | | | |

| GAS | TECHNOLOGY | RANGE (max/min) | PRECISION | RESOLUTION | REPEATABILITY |
|------|------------|-----------------|-----------|------------|---------------|
| CO2 | NDIR | 0 - 20 % | ≤±1 % FS | 0.01 % | ≤±2% FS |
| СО | NDIR | 0 - 40 % | ≤±1 % FS | 0.01 % | ≤±2% FS |
| CH4 | NDIR | 0 - 10 % | ≤±1 % FS | 0.01 % | ≤±2% FS |
| CnHm | NDIR | 0 - 5 % | ≤±1 % FS | 0.01 % | ≤±2% FS |
| H2 | TCD | 0 - 5 % | ≤±2 % FS | 0.01 % | ≤±2% FS |
| O2 | TCD | 0 - 25 % | ≤±2 % FS | 0.01 % | ≤±2% FS |

